

# VacuEasylift VM230 4544 door panels



Project number: 4544  
Project supervisor:  
Michael Schneider, TAWI GmbH, Germany  
Project engineer:  
Mikael Kayser TAWI AB Sweden  
Industry: Door manufacturing

LeBo is a door manufacturer producing standard and individual doors.  
The doors weight up to 120kg.

This work station is for special doors. We have installed a free standing crane system with gantry at 6 m height to stay clear of the outlet/aspiration from the CNC work station.  
The gantry is 12 m long with crane bridge 5 m wide. The system is built with five free standing columns with a short beam at the top to which the gantry suspension is fixed.  
The sixth suspension was possible to install to the ceiling structure.  
The suction foot is a yoke with four suction feet, completely adjustable.



**TAWI**  
VacuEasylift

Box 10205 434 23 KUNGSBACKA Sweden  
Tel +46 300 185 00  
info@tawi.se  
**www.TAWI.com**